



Jowatac® 471.60/64



Powerful foam upholstery adhesive

Reduced solvents due to high solids content

Improved safety at the workplace and environmental impact

Since 2006 the foam upholstery adhesive **Jowatac® 471.64** has been tried and trusted by processors from all over the world. To this day, it is widely used for bonding applications in the upholstered furniture industry.

The styrene copolymer adhesive is used for bonding foam, moulded foam and upholstery wadding to each other as well as to wood, hard-board, particleboard, cardboard, rubberised hair and other upholstery materials. In addition, the adhesive is also being used successfully in the

upholstered furniture industry for bonding expanded polystyrene.

Jowatac 471.64 can be applied by spraying and has good initial strength. Surface tack disappears after a relatively short time already. It can be applied to either one or both surfaces. The high solids content reduces the amount of solvents and therefore helps improve safety at the workplace reduces the impact on the environment.



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For the assembly of upholstered furniture and mattresses, with application to one or both surfaces to be bonded.

Polymer base		SC
Processing temperature	[°C]	15 - 25
Viscosity - Höppler	[mPas]	825 ± 35
Solids content, 2 h at 90 °C	[%]	63 ± 2
Density	[g/cm³]	0.90 ± 0.02
Appearance		light brown translucent, red
Solvents		acetone, petroleum benzine



The information given in this leaflet is based on test results from our laboratories as well as on experience gained in the field, and does in no way constitute any guarantee of properties. Due to the wide range of different applications, substrates, and processing methods beyond our control, no liability may be derived from these indications nor from the information provided by our free technical advisory service. Before processing, please request the corresponding data sheet and observe the information in it! Customer trials under everyday conditions, testing for suitability at normal processing conditions, and appropriate fit-for-purpose testing are absolutely necessary. For the specifications as well as further information, please refer to the latest technical data sheets.